

# Impact of SOI technology and its European Ecosystem on upcoming 5G

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Partnership Program Manager



# 1 Soitec



# Soitec – Designer & Manufacturer of Innovative Semiconductor Material



“ We design and deliver innovative substrates & solutions to enable our customers’ products shaping everyday life ”



1,450

Employees Worldwide  
GLOBAL PRESENCE

4

## High-growth Markets

SMARTPHONES, AUTOMOTIVE, CLOUD & INFRASTRUCTURE, IOT

2

## Unique Technologies

SMART CUT, SMART STACKING

## Core expertise

Epitaxy, Compound semiconductors

6

## Wafer fabs

300-mm – France (Bernin II) + Singapore\*

200-mm – France (Bernin I) + China (via Simgui)

150 mm – France (Bernin III)

150 – 200-mm GaN Epitaxial wafers – Belgium (EpiGaN)

CAPABILITY

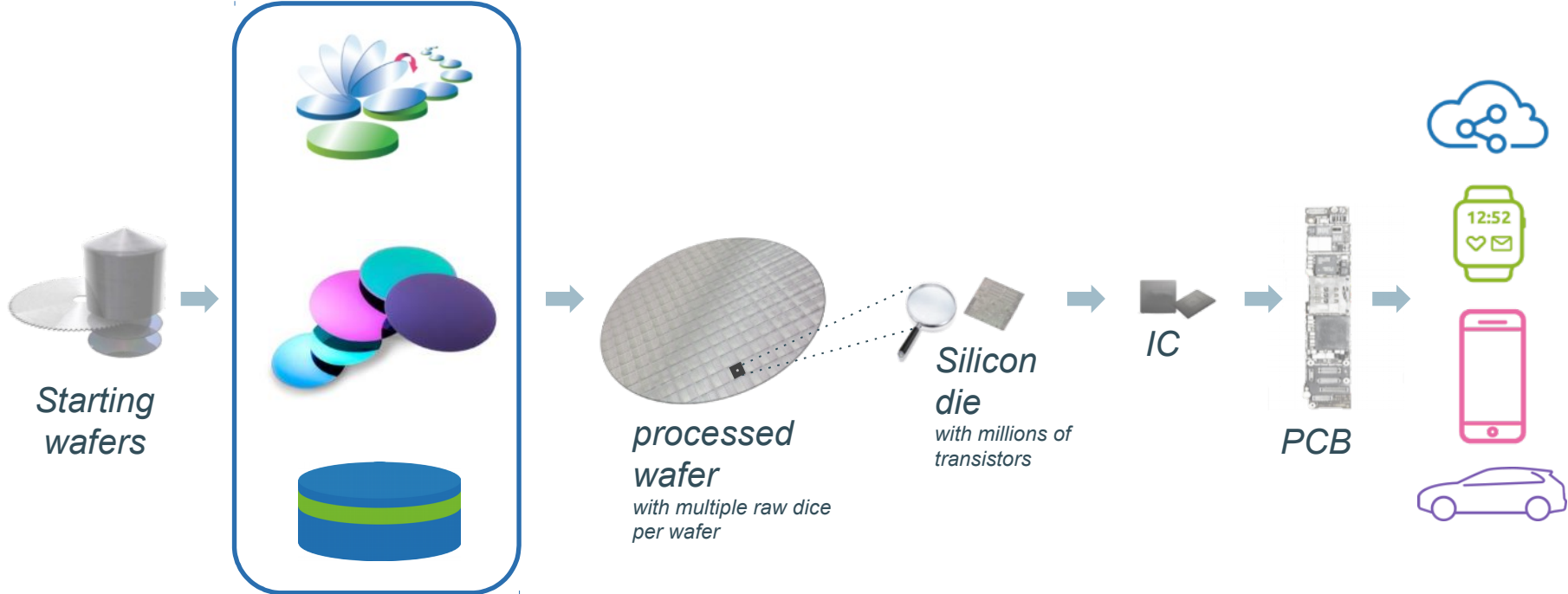
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## Largest manufacturer of engineered substrates

LEADER

# Substrates in the value chain

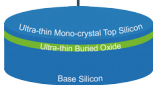
## Engineered substrates



# A broad portfolio of engineered substrates

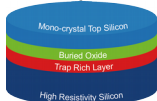
## PROCESSOR & CONNECTIVITY SOC

FD-SOI  
For power-efficient integration of digital/analog/RF



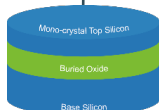
## RF FRONT-END MODULE

RF-SOI  
For highly efficient mobile communication



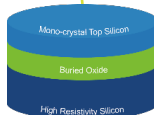
## POWER

Power-SOI  
For high voltage device integration



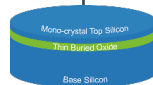
## PHOTONICS

Photonics-SOI  
For high perf. photonics device integration into silicon



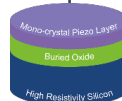
## IMAGERS

Imager-SOI  
For improved imager performance in NIR



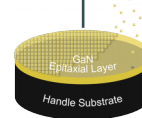
## PIEZO-ON-INSULATOR

POI  
For high performance 5G filters



## GaN

GaN  
For radio frequency (RF) 5G and power systems



Silicon-On-Insulator products

Piezo & compound products

# RF-SOI in 100% of Smartphone

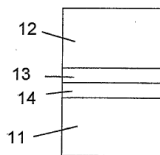
## A success story based on innovation

1992



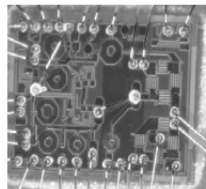
- Soitec Smart Cut™ SOI with CEA-LETI
- HR-SOI for RF with UCL

2005



- Trap Rich SOI UCL and Soitec IP

2009



- 1<sup>st</sup> commercial RF switch on SOI (Skyworks, RFMD...)

2011



- Soitec HR-SOI: 100 thousands wafers (8" eq)
- Soitec Trap Rich 'RFeSi' Ramp

2012



- RF switch on SOI becomes industry mainstream
- 3<sup>rd</sup> Gen Soitec HR-SOI

2016

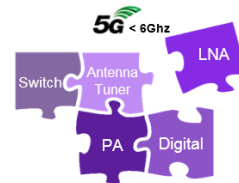


- Soitec 300mm ramp

2018 & ...



+



- Soitec RF-SOI : moving to 1 million wafers (8" eq)
- FEM global development platform

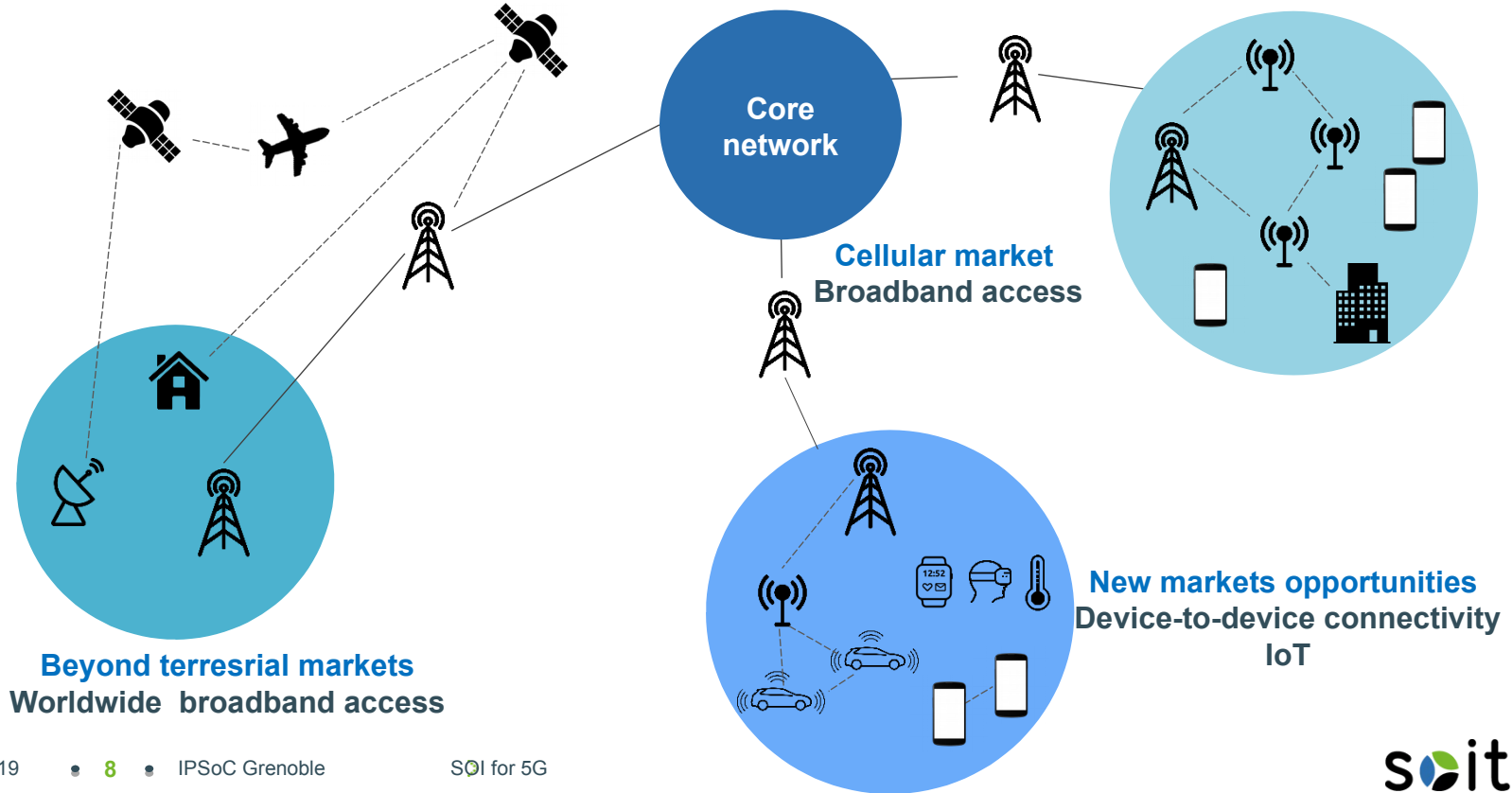


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## RF-SOI and FD-SOI: key technologies for upcoming 5G

# Move to 5G

## To get new services and applications





# 5G applications KPIs

High frequency, High RF power, High data rate, Power efficiency

## Cellular market Broadband access



5G Cellular  
Handset connectivity  
600Mhz-6Ghz // **26GHz - 39GHz**  
100mW-1W  
1M – 10G



5G Terrestrial  
Infrastructure  
600Mhz-6Ghz // **26GHz - 90GHz**  
1W – 100W  
10G-100G

## Automotive market Car connectivity & radar



Automotive Radar  
Connectivity, C-V2X  
**5.9GHz / 24GHz / 77-79GHz**  
100mW-10W



Gesture  
Recognition  
**120GHz-150GHz**  
1mW-10mW

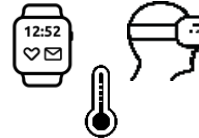


Satellite Com  
Infrastructure  
**10-20GHz**  
10W-100W  
100M-100G



Airplane  
connectivity  
1GHz / **10-20GHz**  
10mW-10W  
10M-100G

## Beyond terrestrial markets Worldwide broadband access

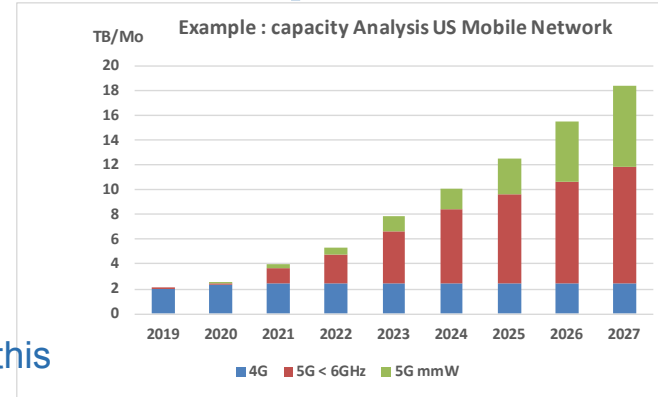


Low Power  
Connectivity  
100MHz-**60Ghz**  
<10mW-100mW  
100 – 1G

## New markets opportunities Device-to-device connectivity IoT

# 5G technology landscape a key card for Europe

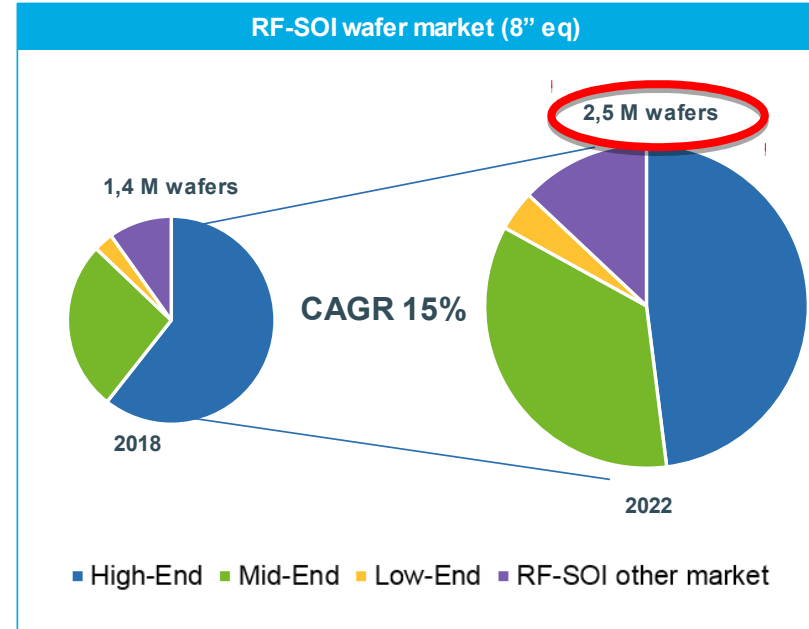
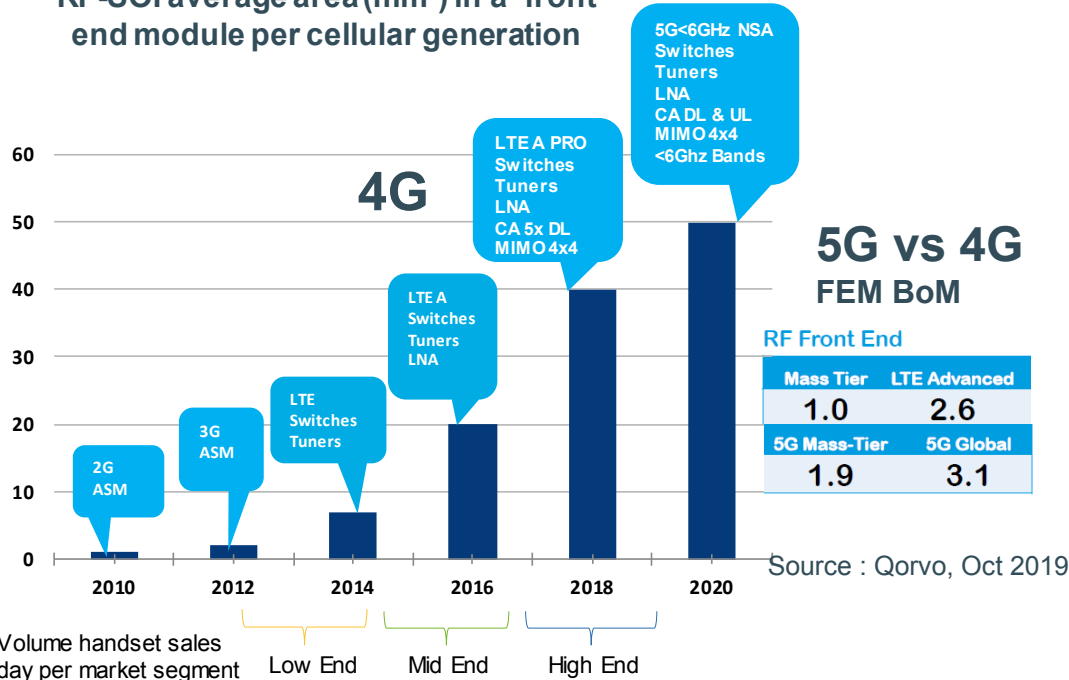
- 5G is serving mobile data traffic using two spectrum
  - '5G Phase 1' : < 6Ghz → keeps optimizing 4G techniques : continuous improvement
  - '5G Phase 2' : mmW(> 30GHz) → disruption with opportunities for new technologies
- Europe has taken significant steps to lead global developments towards this strategic technology.
  - Radio Frequency Silicon-on-Insulator (**RFSOI**) platforms based on both **PD-SOI** and **FD-SOI**
  - **BiCMOS** and **GaN** technologies also strongly rooted in Europe
- These technologies deliver solutions for the new 5G spectrum: [<6GHz → mmWave up to > 100GHz]
- PD-SOI and FD-SOI are potential standards for future 5G-mmWave handsets, base stations, Femto Cells for IoT, but also enablers in new RF domains for sensing and communications beyond 5G



# 5G <6Ghz

## #1 SOI market for Smartphones applications

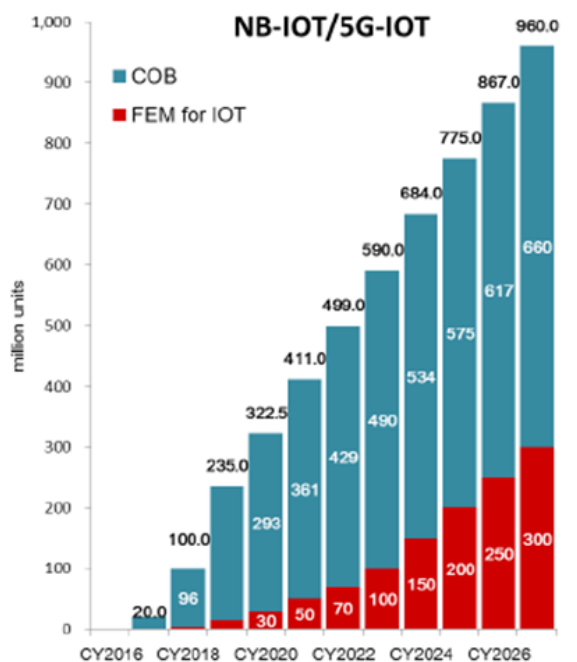
RF-SOI average area (mm<sup>2</sup>) in a front end module per cellular generation



➤ RF-SOI keeps growing at 15% CAGR beyond 2.5 M wafers

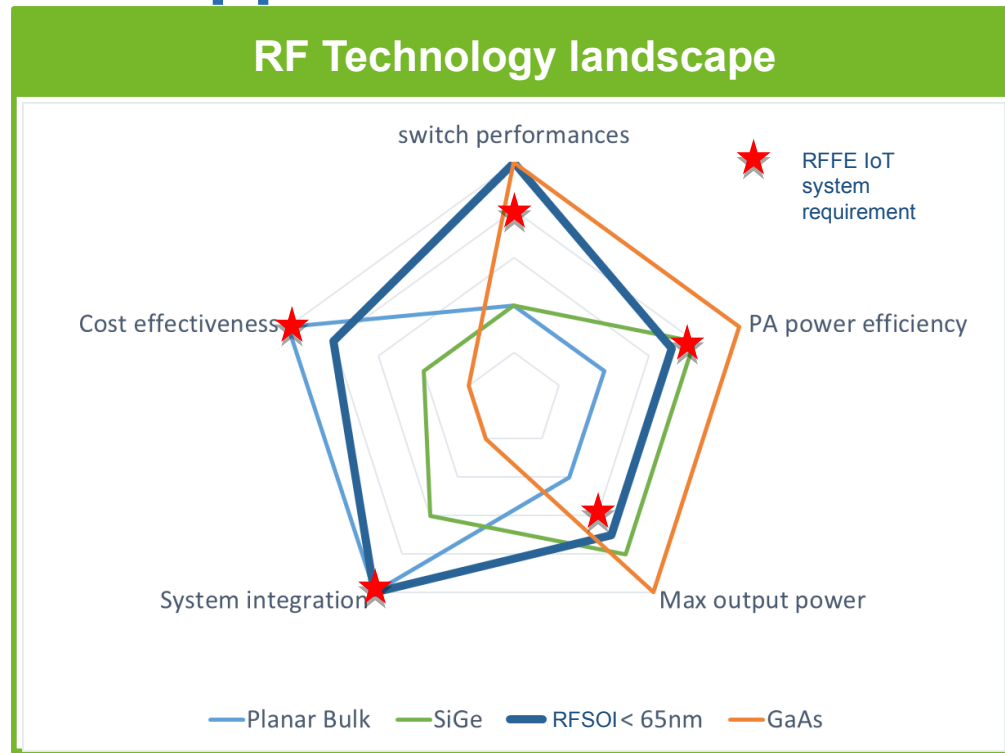
# 5G <6Ghz

## SOI an enabler for new applications



Source: NB-IoT RFFE forecast estimation, Navian 2019

➤ Challenge to aggregate new applications: e.g. NB-IoT FEM – 20% CAGR



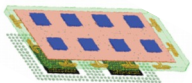
# 5G mmW – Market opportunities and technologies positioning

## Market

## Challenges

## Solutions

### 5G mmW Smartphones



Market TAM (\*): >2 millions wafers  
300mm (>2 SOI foundries)



Consumption



Cost



Integration

### 5G mmW base station



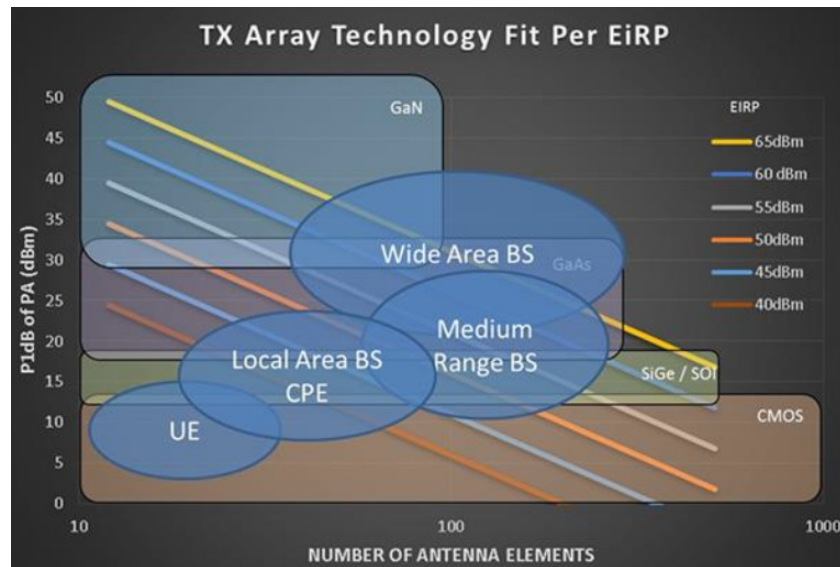
Market TAM (\*): >100K wafers  
300mm



Reliability



Consumption

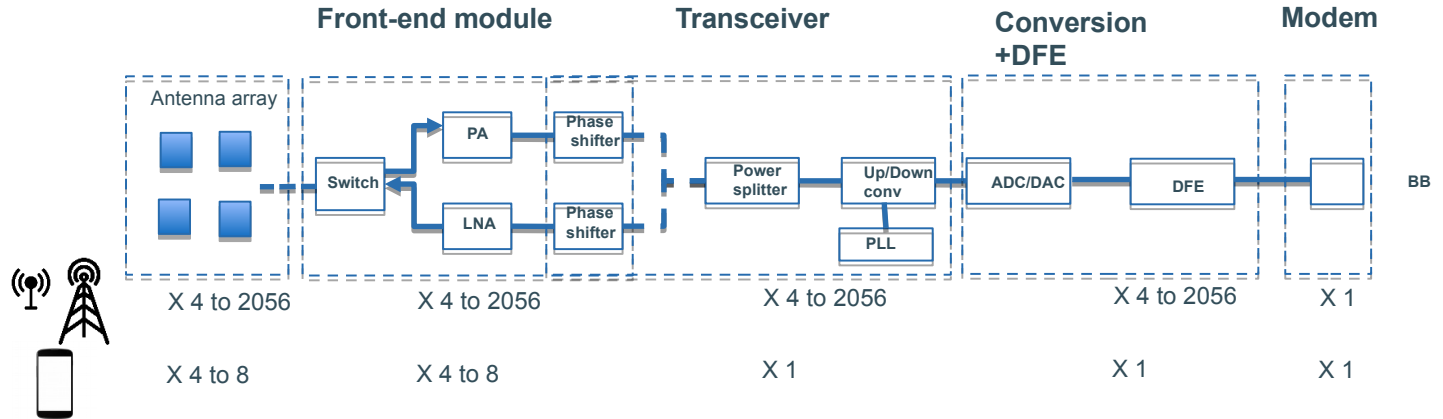


IWPC 5G mmW white paper, 2019

➤ RF-SOI and FD-SOI well positioned for handset (UE) and low / medium range cells

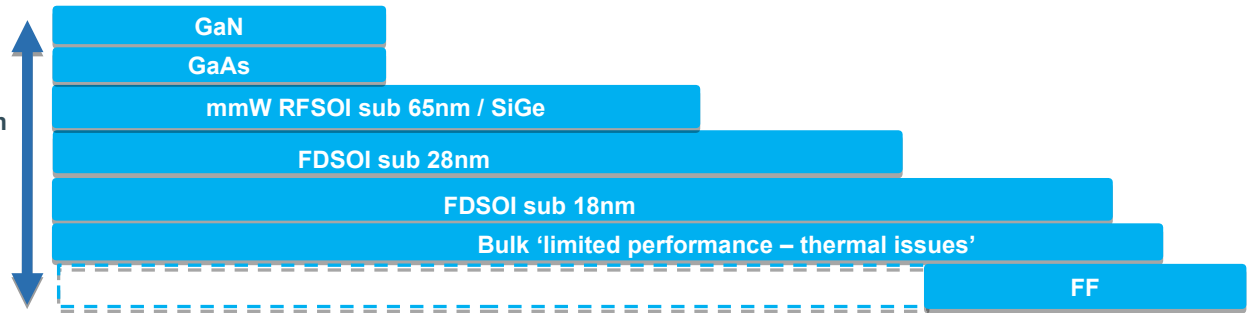
# 5G mmW: technology integration potential

## FD-SOI and RF-SOI assessed by all market leaders



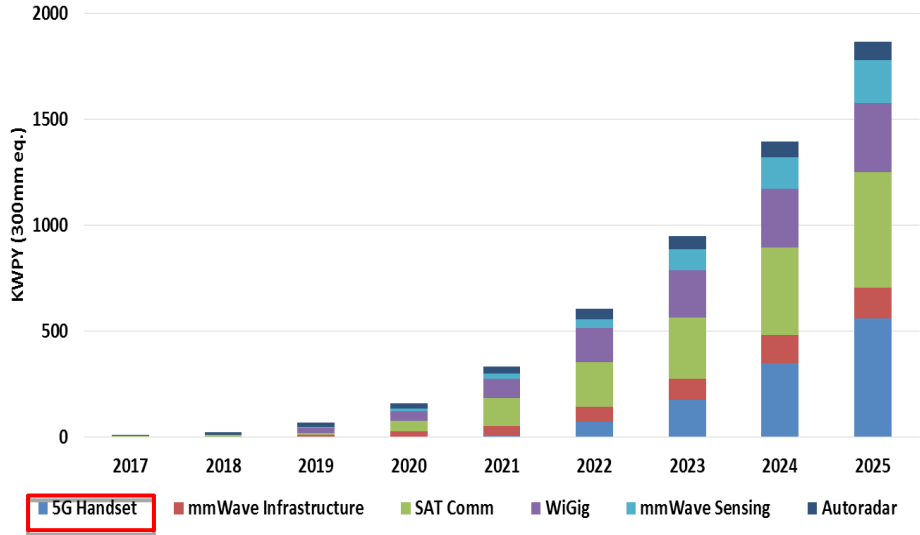
Different system architecture : trade off on

- performance
- cost
- Area / weight
- Players IP / know-how



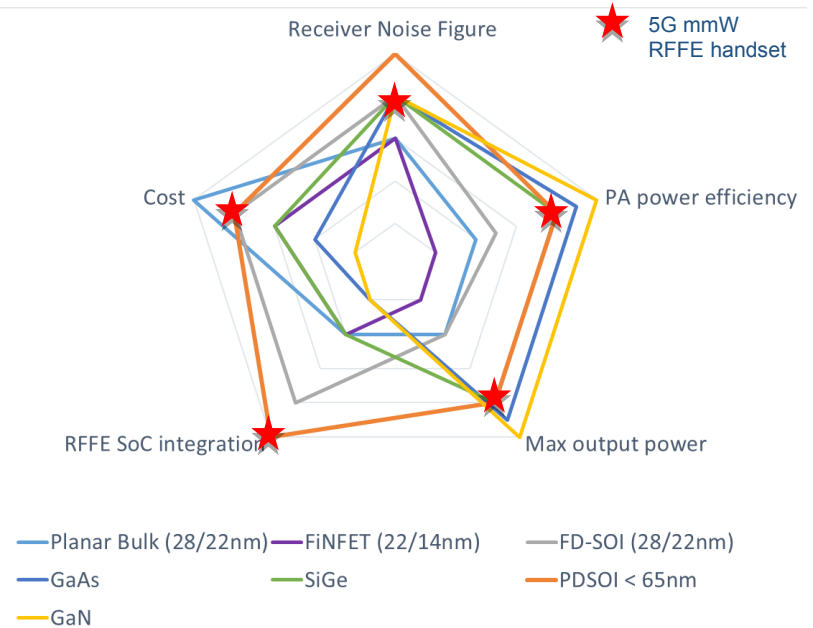
# 5G mmW handset High volume in 2022-23

mmWave TAM (including RFSOC) - by Applications



Source: C-V2X (connected automotive perspective), Navian 2019

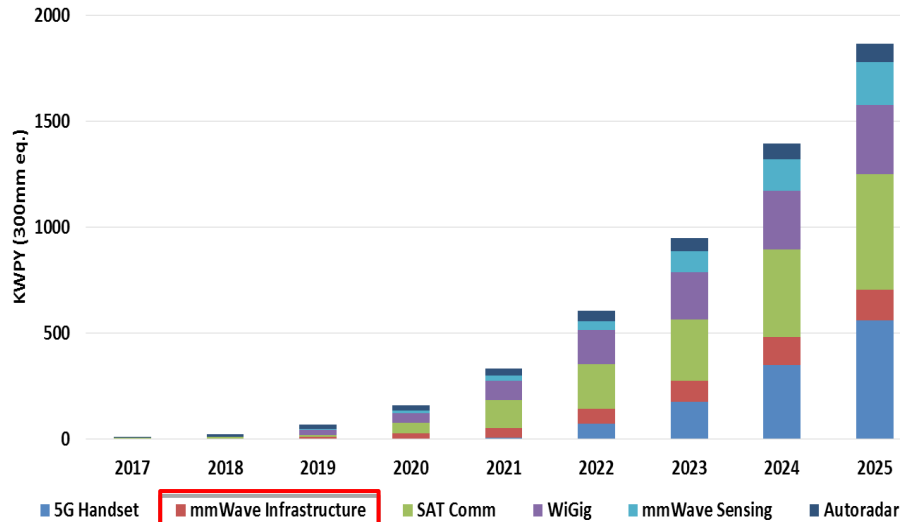
## RF Technology landscape



# 5G mmW infrastructure

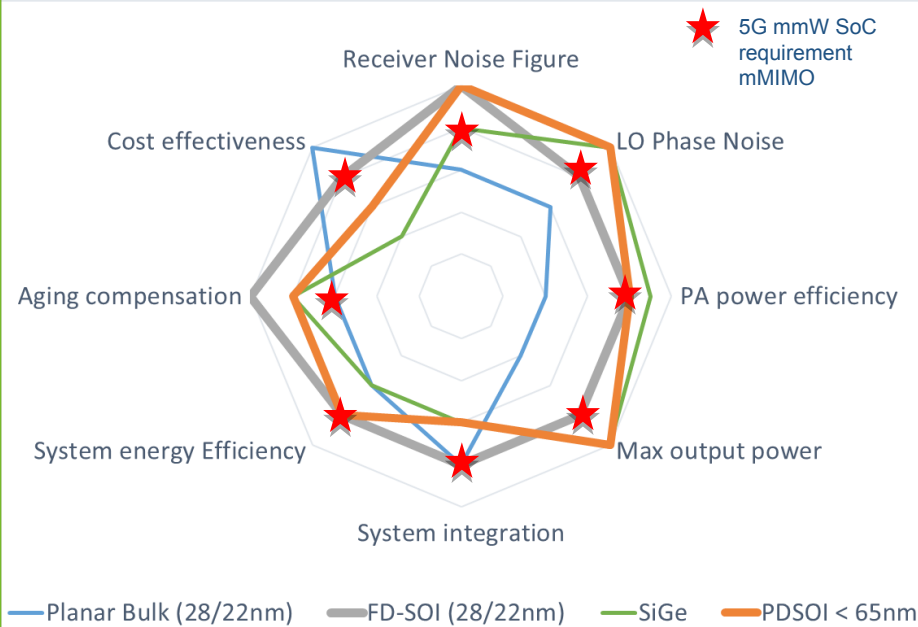
## RF-SOI <65nm and FD-SOI well positioned

mmWave TAM (including RFSOC) - by Applications



Source: C-V2X (connected automotive perspective), Navian 2019

### RF Technology landscape

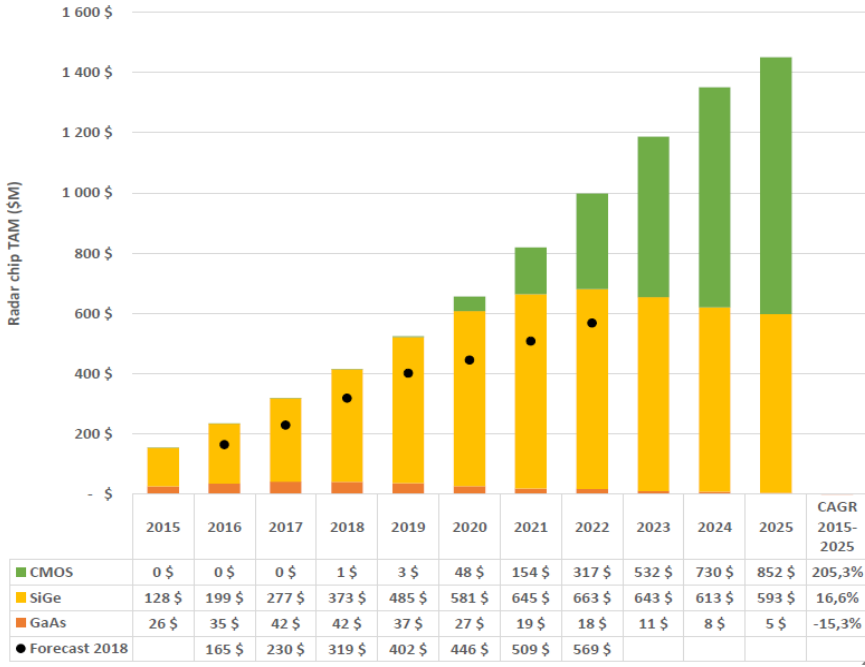




# Radar

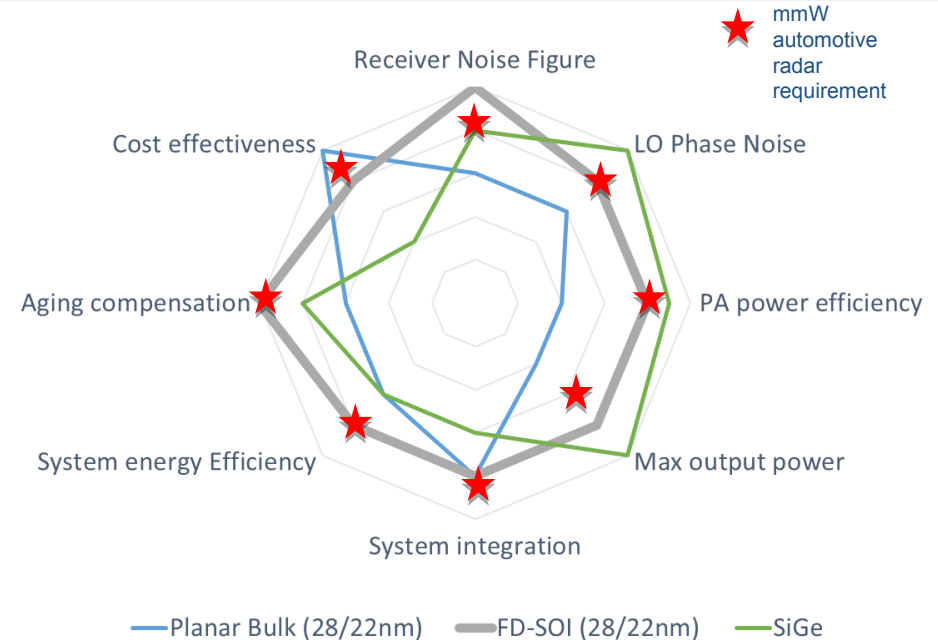
## FD-SOI ideally positioned in the CMOS approach

Radar chip market 2015 - 2025 (\$M)



Automotive Radar Market, split per technology (Source Yole 2019)

### RF Technology landscape





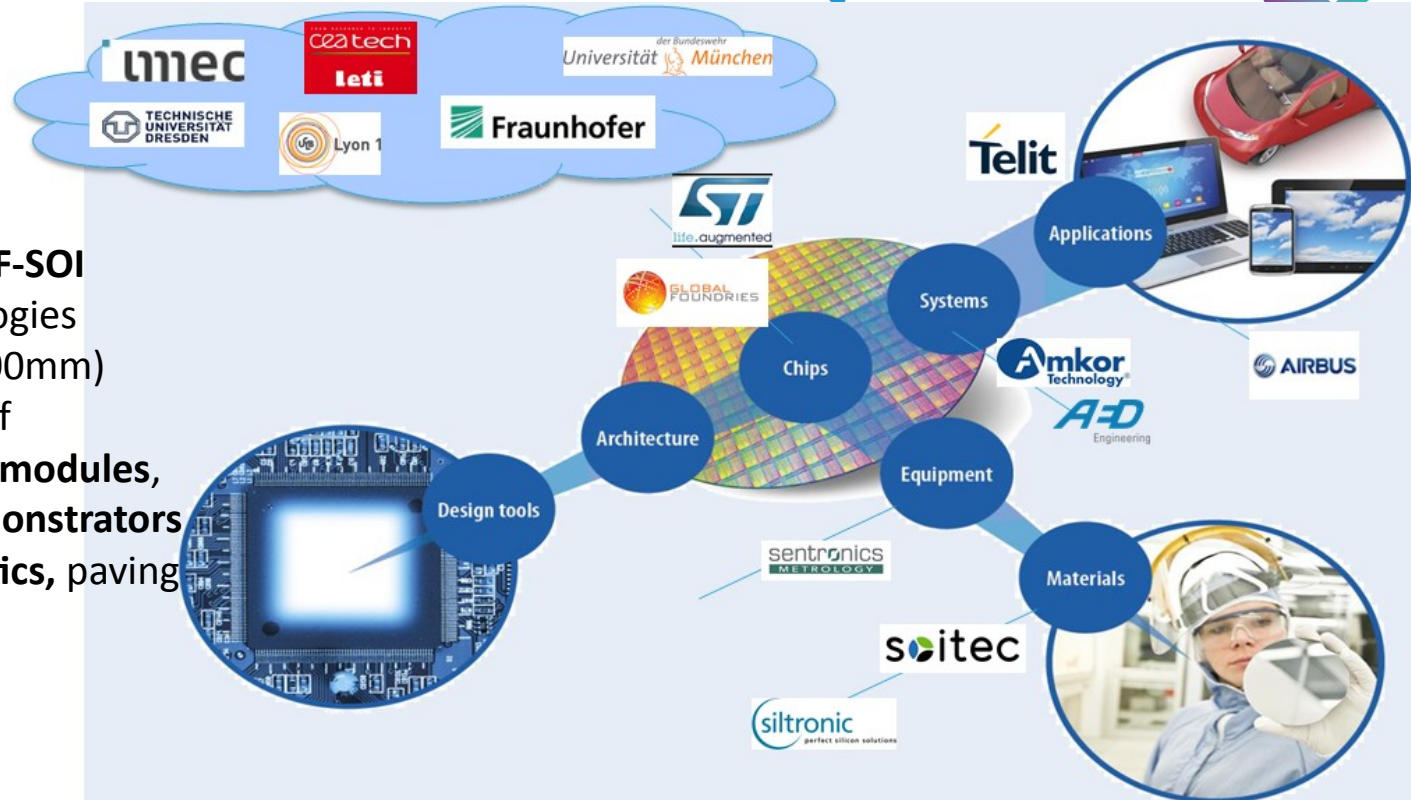
**3 Value chain programs in EU  
To demonstrate competitive advantage at End-User  
level**

# Program REFERENCE ECSEL RIA: 2016-2019



## GOAL

Develop innovative **RF-SOI substrates** & technologies  
(Including move to 300mm)  
enabling realization of  
**integrated Front End modules,**  
and system level **demonstrators**  
for **cellular, Aeronautics,** paving  
the way to 5G.



# REFERENCE OUTCOMES

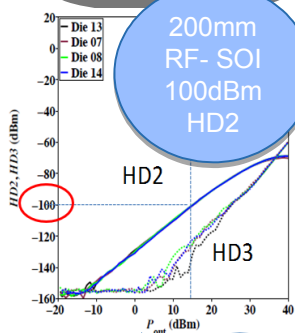
## SOI technology

## SOI Foundry

## System design



New Trap rich Materials



300mm EPI trap rich layer over HR bulk (> 15 kΩcm) for RF-SOI

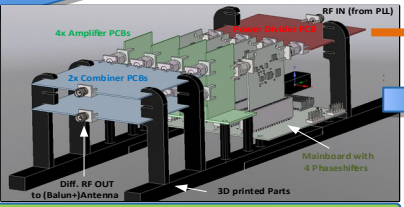
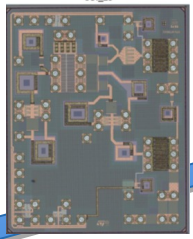
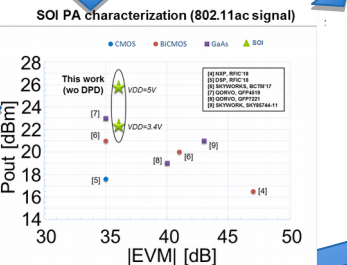
300mm Specific HR Base for FDSOI (1<sup>st</sup> trial)

300mm RF-SOI 4K BOX and 2K BOX

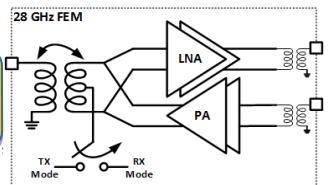
130nm RF-SOI (ST)

1<sup>st</sup> FD-SOI HR

22-FD-SOI with HR Base (GF)



Aeronautic high-speed gate link 4.2-4.4 GHz



# Program OCEAN12

## ECSEL IA: 2018-2021



### GOAL

Secure **FDSOI** Roadmap in Europe

Development of a **FDSOI** based technology platform offering the **lowest power** consuming processors and answering embedded applications requirements in automotive and aeronautics



# OCEAN12 OUTCOMES

## ► Demonstrators

### ► Always on / Awakening system

- Audi / CEA-Leti

### ► Radar SoC

- Bosch

### ► Neural MPPA (Massive Parallel Processor Array)

- Kalray / Airbus



#### » Ultra low voltage operation

down to 0.4V by corner trimming/ bias trimming  
>70% power reduction possible

#### » Performance gain

by corner trimming/ bias trimming  
„more bang for the buck“

#### » Dynamic switching between situation specific optimum operating points

High performance ADAS systems: Not always need for 100% performance  
→ application/ situation adaptive biasing?

#### » New applications and usecases

due to new ultra low power sensors and microcontrollers (acoustic, MEMS, optical/ light,...)

Dr. André Blum, AUDI AG | 2018-04-26 | SOI Silicon Valley Symposium, Santa Clara, CA



# Ecosystem strengthening continues

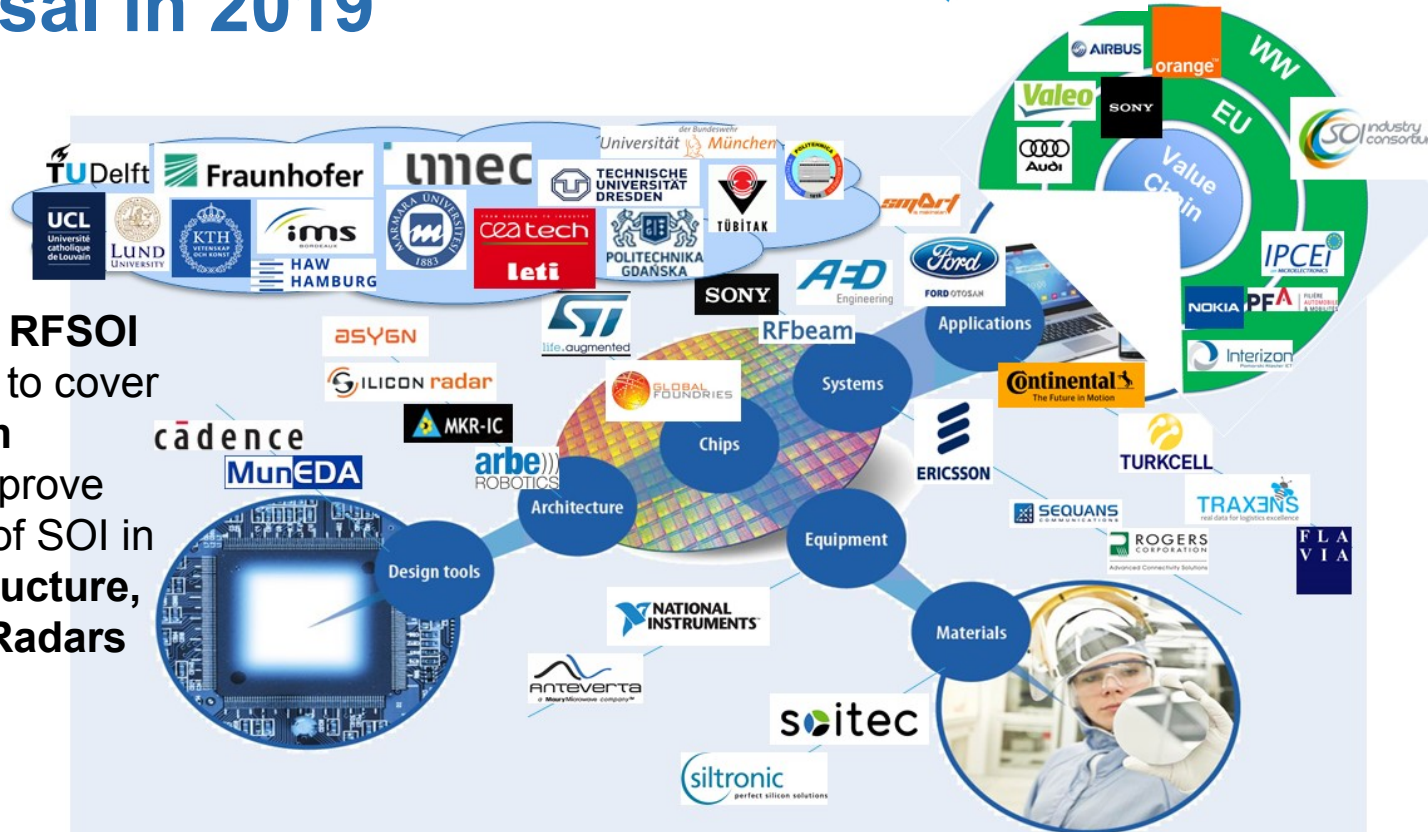
## New proposal in 2019

ECSEL JU

BEYOND5

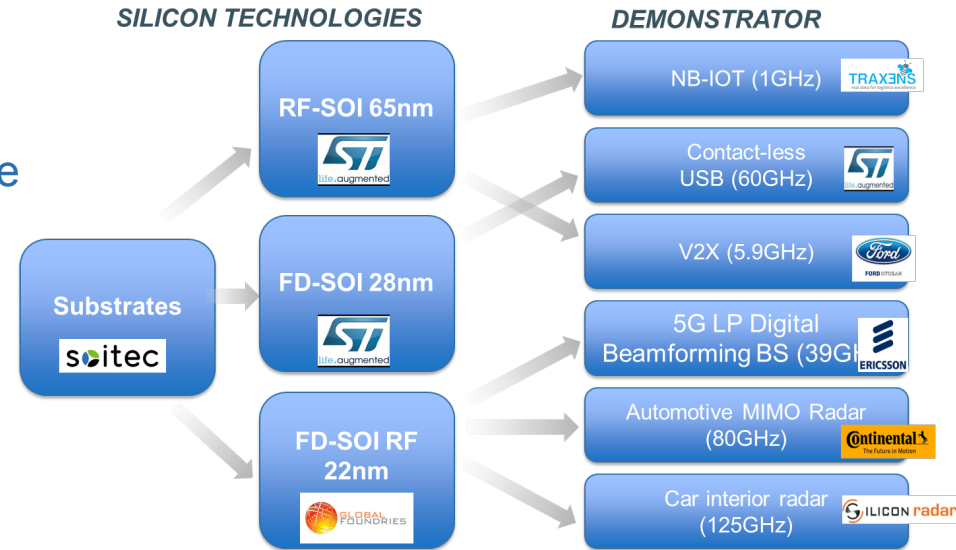
### GOAL

Accomplish sustainable RFSOI and FDSOI/RF platforms to cover the frequency range from 0.7GHz to 120GHz, and prove the technical advantage of SOI in Nb-IoT, V2X, 5G infrastructure, Contact-less USB and Radars (Interior / interior).



# BEYOND5 Challenges

- Further develop RF-SOI as a 5G sub 6GHz standard with potential communication up to 28GHz
- Further develop FD-SOI towards a 5G mmWave standard but also other applications including sensors and AI based on:
  - Higher integration potential
  - High frequency performance and Cost efficiency
  - Best in class for density, power and speed.
- Demonstrate European technological sovereignty for 5G infrastructure / IoT, automotive communications and intelligent RF sensors





# TAKE AWAYS

- Innovation in Microelectronics starts at substrate and material level
- RF-SOI and FD-SOI design platform can aggregate Automotive, IoT, Air and Space fast growing markets
- “Value chain model” in EU Programs is a motorway to:
  - accelerate co-innovation and the market adoption
  - strengthen demand in Europe and attract manufacturing capabilities
- Europe has the potential to cover the strategic part supply chain for 5G, from substrate to key components and sub-systems and demonstrate its technological independency.
- ECSEL JU is critical to structure this collaborative ecosystem.

# THANK YOU

## Financial support

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ECSEL JU



European  
Commission